

## PRODUCT DESCRIPTION

**FT-4000** is a two component 100% aliphatic polyaspartic/polyurea topcoat with excellent UV and color retention, designed for commercial, industrial, and manufacturing conditions. FT-4000 can be spray or roller applied for use on concrete, wood, and metal surfaces. FT-4000 is insensitive to moisture and can be applied in one or more passes.

## USES

- Parking Structures
- Commercial
- Industrial
- Manufacturing Facilities
- Cold Storage / Food Processing Facilities

## ADVANTAGES

- Excellent color and gloss retention
- UV stable
- Abrasion resistant
- No noxious odors
- USGBC LEED, EQ Credit 4.2: Low-emitting VOC Compliant Materials

## COLOR

Standard color is Dark Grey (Color Code "104"). Additional colors are available upon request.

## TYPICAL PHYSICAL PROPERTIES

Property	Test Method	Value
Mix Ratio by Volume	NA	1:2
Pot Life @ 68°F	ISO 9514	1 hour
Tack Free Time @ 68°F	ASTM D1640	5-6 hours
Recoat Window	Internal	24 hours
Pedestrian Traffic	Internal	12 hours
Vehicular Traffic	Internal	24 hours
Solids Content	ASTM D6511	98%
VOC	ASTM D6511	0 g/l
60° Gloss	ASTM D523	90
Abrasion Resistance	ASTM D4060 (CS-17 1000 cycles)	81.9 gm
Shore Hardness	ASTM D2240	65D
Tensile Strength	ASTM D412	3,032 psi
Tear Strength, Die C	ASTM D624	530 pli

The values stated in this Product Data Sheet are based on system processing under controlled laboratory conditions. Equipment configuration and/or field application conditions may produce variances in the installed product values

## SURFACE PREPARATION

**Concrete Surfaces:** Provide clean, dry, and sound concrete substrate. Concrete shall be allowed to cure for a minimum of 28 days. If less than 28 days, a PH-resistant and moisture vapor reducing primer will be required. Contact Freedom Chemical Company Technical Service for additional information.

Prepare concrete surfaces in accordance with SSPC-SP13/NACE No. 6 and achieve a Concrete Surface Profile of at least 3, measured using ICRI CSP Chips.

After surface preparation and prior to the application of Freedom Chemical Corporation products, test surface tensile strength of prepared concrete surfaces in accordance with ASTM D7234 and/or ASTM C1583. Minimum surface tensile strength shall be 300 psi. Refer to SSPC-SP13/NACE No. 6, Section 6, Table 2 for additional information.

**Metal Surfaces:** Provide clean, dry, and sound metal substrate. Prepare metal surfaces in accordance with SSPC-SP10/NACE No. 2 and achieve a 4-6 mil blast profile, measured using a Surface Profile Gauge.

**All Surfaces:** Grinding is only permitted in areas that are inaccessible to standard abrasive blast equipment.

## COVERAGE RATES

Material coverage rates shall be in accordance with project specification requirements or Freedom Chemical Corporation's Installation Procedure document(s), whichever is more stringent.

## PACKAGING

### 3-gallon kit:

- Part A: 1 gallons liquid
- Part B: 2 gallons liquid

## MIXING & APPLICATION

Refer to appropriate Installation Procedure document(s) for detailed instructions.

## CLEAN UP

User is responsible for reading, understanding, and following all recommendations on SDS. Dispose of all packaging and containers in accordance with local, state, and federal laws and regulations. Excess liquid materials should be mixed and allowed to cure. Once cured, dispose of cured material in accordance with local, state, and federal laws and regulations.

## LIMITATIONS

Care shall be taken when applying Freedom Chemical Corporation products over substrates containing trapped moisture and/or where moisture vapor drive is present (i.e., metal pan decks, split slab membranes, etc.). Refer to Installation Procedure document(s) for substrate treatment prior to placement of any coatings.

Excess moisture vapor in concrete slabs may cause polyurea coating to delaminate, discolor, and/or cure improperly.

## SHELF LIFE & STORAGE

Shelf life is one (1) year from the date of manufacture in original, unopened, factory-sealed containers under specified storage conditions.

Shipping and storage temperatures is 65°F to 90°F at (or below) 50% Relative Humidity. Avoid freezing temperatures. Do not store containers directly on ground. Always store on pallets or otherwise elevated.

Do not open containers until ready to use. Partially filled containers should be purged of air using nitrogen blanketing and sealed tightly when not in use.